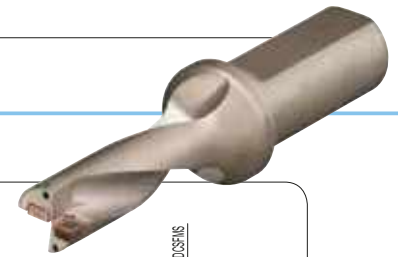
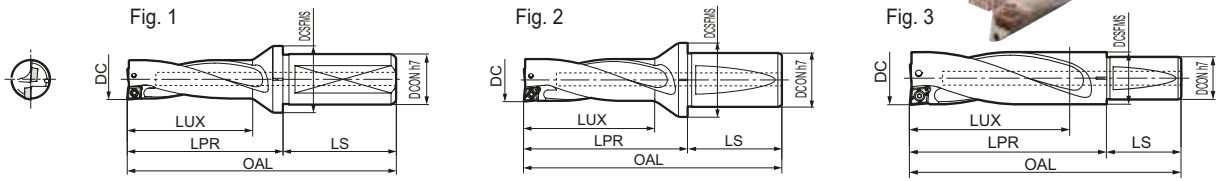


Indexable Insert Type "SumiDrill" WDX Type (3D)



Max. Depth: 3 D



Holder

DC (mm)	Cat. No.	Stock	Dimensions (mm)					Applicable Insert	Fig.
			OAL	LUX	LPR	DCON	DCSFMS		
13,0	WDX 130D3S20	●	101,0	42,0	57,0	20	28	44	WDX 042004
13,5	WDX 135D3S20	●	102,5	43,5	58,5				
14,0	WDX 140D3S20	●	104,0	45,0	60,0	20	30	44	WDX 052504
14,5	WDX 145D3S20	●	105,5	46,5	61,5				
15,0	WDX 150D3S20	●	107,0	58,0	63,0	20	30	44	WDX 052504
15,5	WDX 155D3S20	●	108,5	49,5	64,5				
16,0	WDX 160D3S20	●	110,0	51,0	66,0	20	30	44	WDX 052504
16,5	WDX 165D3S20	●	111,5	52,5	67,5				
17,0	WDX 170D3S20	●	113,0	54,0	69,0	25	32	56	WDX 063006
17,5	WDX 175D3S25	●	126,5	55,5	70,5				
18,0	WDX 180D3S25	●	128,0	57,0	72,0	25	33	56	WDX 063006
18,5	WDX 185D3S25	●	129,5	58,5	73,5				
19,0	WDX 190D3S25	●	131,0	60,0	75,0	25	37	56	WDX 073506
19,5	WDX 195D3S25	●	132,5	61,5	76,5				
20,0	WDX 200D3S25	●	134,0	63,0	78,0	25	37	56	WDX 073506
20,5	WDX 205D3S25	●	135,5	64,5	79,5				
21,0	WDX 210D3S25	●	137,0	66,0	81,0	32	41	60	WDX 125012
21,5	WDX 215D3S25	●	138,5	67,5	82,5				
22,0	WDX 220D3S25	●	140,0	69,0	84,0	32	50	60	WDX 156012
22,5	WDX 225D3S25	●	141,5	70,5	85,5				
23,0	WDX 230D3S25	●	146,0	72,0	90,0	40	54	70	WDX 186012
23,5	WDX 235D3S25	●	147,5	73,5	91,5				
24,0	WDX 240D3S25	●	149,0	75,0	93,0	40	54	70	WDX 186012
24,5	WDX 245D3S25	●	150,5	76,5	94,5				
25,0	WDX 250D3S25	●	152,0	78,0	96,0	40	49,5	70	WDX 156012
25,5	WDX 255D3S32	●	159,5	79,5	97,5				
26,0	WDX 260D3S32	●	161,0	81,0	101,0	40	49,5	70	WDX 156012
26,5	WDX 265D3S32	●	162,5	82,5	102,5				
27,0	WDX 270D3S32	●	164,0	84,0	104,0	40	49,5	70	WDX 156012
27,5	WDX 275D3S32	●	165,5	85,5	105,5				
28,0	WDX 280D3S32	●	167,0	87,0	107,0	40	49,5	70	WDX 156012
28,5	WDX 285D3S32	●	168,5	88,5	108,5				
29,0	WDX 290D3S32	●	172,0	91,0	112,0	40	49,5	70	WDX 156012
29,5	WDX 295D3S32	●	173,5	92,5	113,5				
30,0	WDX 300D3S40	●	188,0	94,0	118,0	40	49,5	70	WDX 156012
31,0	WDX 310D3S40	●	191,0	97,0	121,0				
32,0	WDX 320D3S40	●	194,0	100,0	124,0	40	49,5	70	WDX 156012
33,0	WDX 330D3S40	●	197,0	103,0	127,0				
34,0	WDX 340D3S40	●	200,0	106,0	130,0	40	49,5	70	WDX 156012
35,0	WDX 350D3S40	●	203,0	109,0	133,0				
36,0	WDX 360D3S40	●	206,0	112,0	136,0	40	49,5	70	WDX 156012
37,0	WDX 370D3S40	●	216,0	116,0	146,0				
38,0	WDX 380D3S40	●	219,0	119,0	149,0	40	49,5	70	WDX 156012
39,0	WDX 390D3S40	●	222,0	122,0	152,0				
40,0	WDX 400D3S40	●	225,0	125,0	155,0	40	49,5	70	WDX 156012
41,0	WDX 410D3S40	●	228,0	128,0	158,0				
42,0	WDX 420D3S40	●	231,0	131,0	161,0	40	49,5	70	WDX 156012
43,0	WDX 430D3S40	●	234,0	134,0	164,0				
44,0	WDX 440D3S40	●	237,0	137,0	167,0	40	49,5	70	WDX 156012
45,0	WDX 450D3S40	●	240,0	140,0	170,0				
46,0	WDX 460D3S40	●	243,0	143,0	173,0	40	49,5	70	WDX 156012
47,0	WDX 470D3S40	●	246,0	146,0	176,0				
48,0	WDX 480D3S40	●	249,0	149,0	179,0	40	49,5	70	WDX 156012
49,0	WDX 490D3S40	●	252,0	152,0	182,0				
50,0	WDX 500D3S40	●	255,0	155,0	185,0	40	49,5	70	WDX 156012
51,0	WDX 510D3S40	●	258,0	158,0	188,0				
52,0	WDX 520D3S40	●	261,0	161,0	191,0	40	49,5	70	WDX 156012
53,0	WDX 530D3S40	●	264,0	164,0	194,0				
54,0	WDX 540D3S40	●	267,0	167,0	197,0	40	49,5	70	WDX 156012
55,0	WDX 550D3S40	●	270,0	170,0	200,0				
56,0	WDX 560D3S40	○	278,0	176,0	208,0	40	49,5	70	WDX 186012
57,0	WDX 570D3S40	○	281,0	179,0	211,0				
58,0	WDX 580D3S40	○	284,0	182,0	214,0	40	49,5	70	WDX 186012
59,0	WDX 590D3S40	○	287,0	185,0	217,0				
60,0	WDX 600D3S40	○	290,0	188,0	220,0	40	49,5	70	WDX 186012
61,0	WDX 610D3S40	○	293,0	191,0	223,0				
62,0	WDX 620D3S40	○	296,0	194,0	226,0	40	49,5	70	WDX 186012
63,0	WDX 630D3S40	○	299,0	197,0	229,0				
64,0	WDX 640D3S40	○	302,0	200,0	232,0	40	49,5	70	WDX 186012
65,0	WDX 650D3S40	○	305,0	203,0	235,0				

Inserts

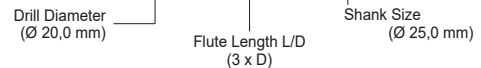
Cat. No.	Coated				Fig.	Dimensions (mm)			Applicable Holder
	ACP100	ACP300	ACK300	DL1500		W1	Thickness	RE	
WDX 042004-L	○	●	●	●	4	4,2	2,0	0,4	WDX 130 ~ 150
WDX 042004-G	●	●	●	●	5				
WDX 042004-H	○	●	●	●	6				
WDX 052504-L	○	●	●	●	4	5,0	2,5	0,4	WDX 155 ~ 180
WDX 052504-G	●	●	●	●	5				
WDX 052504-H	○	●	●	●	6				
WDX 063006-L	●	●	●	●	4	6,0	3,0	0,6	WDX 185 ~ 225
WDX 063006-G	●	●	●	●	5				
WDX 063006-H	○	●	●	●	6				
WDX 073506-L	●	●	●	●	4	7,5	3,5	0,6	WDX 230 ~ 285
WDX 073506-G	●	●	●	●	5				
WDX 073506-H	●	●	●	●	6				
WDX 094008-L	●	●	●	●	4	9,6	4,0	0,8	WDX 290 ~ 360
WDX 094008-G	●	●	●	●	5				
WDX 094008-H	●	●	●	●	6				
WDX 125012-L	●	●	●	●	4	12,4	5,0	1,2	WDX 370 ~ 450
WDX 125012-G	●	●	●	●	5				
WDX 125012-H	●	●	●	●	6				
WDX 156012-L	●	●	●	●	4	15,2	6,0	1,2	WDX 460 ~ 550
WDX 156012-G	●	●	●	●	5				
WDX 156012-H	●	●	●	●	6				
WDX 186012-G	●	●	●	●	5	18,0	6,0	1,2	WDX 560 ~ 650

Spare Parts

Screw	Wrench	Wrench	Applicable Holders	(N·m)
BFTX 01604 N	TRX 06	—	WDX 130D_S20 – 150D_S20	0,3
BFTX 0204 N	TRX 06	—	WDX 155D_S20 – 180D_S25	0,5
BFTX 02206	—	TRX 07	WDX 185D_S25 – 225D_S25	1,0
BFTX 02506 N	—	TRX 08	WDX 230D_S25 – 285D_S32	1,5
BFTX 03584	—	TRX 15	WDX 290D_S32 – 360D_S40	3,5
BFTX 0511 N	—	TRX 20	WDX 370D_S40 – 450D_S40	5,0
BFTX 0615 N	—	TRX 25	WDX 460D_S40 – 550D_S40	7,5

Identification of Drill Body

WDX 200 D3 S25



Identification of Indexable Insert

WDX 06 30 06 -G

